

OFFICE OF TECHNICAL INSPECTION

ANNEX TO THE CERTIFICATE TO COMPLY WITH THE STANDARD EN ISO 3834-2:2005

No. CSW/699/2020

Issue I of 02.11.2020

1) Type of products:

Steel structures and products / Pressure and non-pressure vessels / flat flanges

2) Scope of work:

manufacture and assembly

3) Product standards / specifications:

PN-EN 13445 Unfired pressure vessels

PN-EN 13480 Metallic industrial piping

PN-EN-12285-1 Workshop fabricated steel tanks – Part 1:
Horizontal cylindrical single skin and double skin tanks for the underground storage of flammable and non-flammable water polluting liquids

PN-B-03210 Cylindrical vertical tanks for fluids

WUDT-UC Technical conditions of Office of Technical Inspection (UDT).
Pressure equipment.

4) Application methods of welding (acc. to PN-EN ISO 4063):

- 121, 135, 138, 141, 783.

5) Parent materials (acc. to ISO / TR 15608):

1.1, 1.2, 3.1, 7.1, 8.1

6) Welding personnel:

welders have checked qualifications according to the requirements of the standard: PN-EN ISO 9606-1, PN-EN ISO 14732.

7) Welding coordination personnel:

Waldemar Kula is qualified in accordance with the standard PN-EN ISO 14731.

8) NDT personnel:

personnel with proven skills in accordance with the requirements of the standard PN-EN ISO 9712.

9) Documents used by manufacturers, other than specified under Clause 2.2 of standard PN-EN ISO 3834-5:

ISO/TR 17671-2 Welding - Recommendations for welding of metallic materials -- Part 2:
Arc welding of ferritic steels.

PN-EN 1011-2 Welding - Recommendations for welding of metallic materials - Part 2:
Arc welding of ferritic steel.

- 10) Regulations regarding the surveillance over the certificate issued are included in the contract no. 77773/CS/2020 of 14.05.2020 on certification for the compliance with the PN-EN ISO 3834-2:2007.
- 11) The certificate expires if the obligations stipulated in the contract no. 77773/CS/2020 of 14.05.2020 on certification for the compliance with the PN-EN ISO 3834-2:2007 are not satisfied.

Director of Certification and Conformity
Assessment Department

Jacek Niemczyk

